

Date: Wednesday, 5/23/2007 3:24:55 PM
 User: Kim Johnston

Process Sheet

Split
 SB 07/05/31

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 32478
 Estimate Number : 10612
 P.O. Number : N/A
 This Issue : 5/23/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : SMALL /MED FAB
 Previous Run : 31430

Drawing Name : MOUNTING BRACKET

Part Number : D33671
 Drawing Number : D3367 REV. A
 Project Number : N/A
 Drawing Revision : A
 Material : N/A
 Due Date : 6/10/2007

Qty: 20 Um: Each

Written By : JD 07.05.24
 Checked & Approved By : JD 07.05.24
 Comment : Est: A 05-02-09 New issue KJ/JLM
 Est Rev: B 06-08-08 Now On WaterJet JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M1010S125 1010-1025 sheet .125



Comment: Qty.: 0.0193 sf(s)/Unit Total: 0.3864 sf(s) 0.7728
 1010-1025 sheet .125 0.7728X
 (M1010S.125) ml 07.05.29
 Batch: 103840

36

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3367

Dwg Rev: A

Prog Rev: A

ml 07.05.29

2-Deburr if necessary

36

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



ml 07.05.29



36

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



20529



Comment: SECOND CHECK

counted 36

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Deburr

SB

07/05/31

36

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/05/31	4	split w/o	SB	07/05/31	4		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/06/01

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Order: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Number: 32478

Part Number: D33671

Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Form as per Dwg D3367

SA 07/05/31 (4)

7.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SA 07/05/31 (4)

8.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

SA 07/05/31 (4)

9.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

SA 07/06/01 (4)

Job Completion



C 207/05/31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

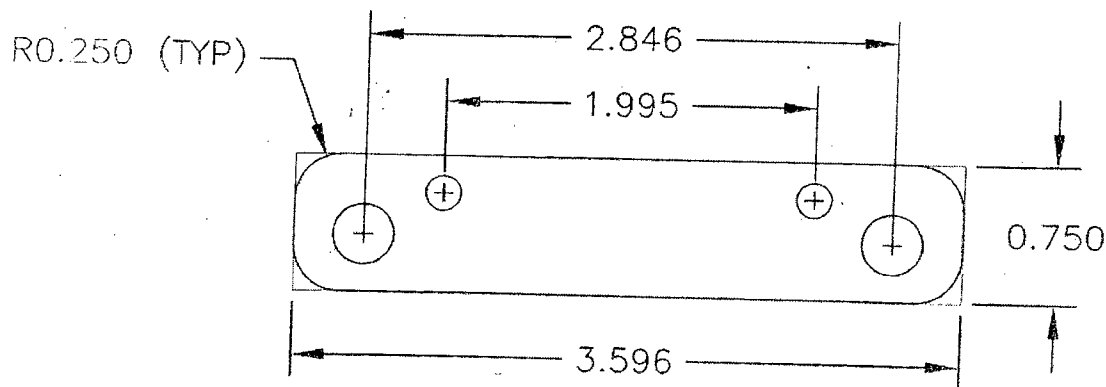
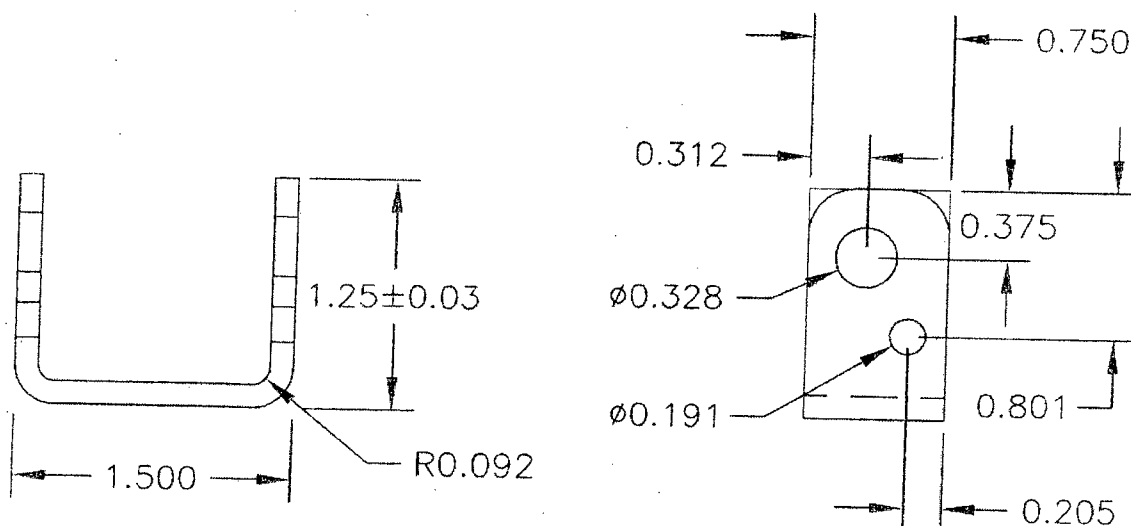
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN FH	DRAWN BY FH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED FH	APPROVED FH	DRAWING NO. D3367	REV. A SHEET 1 OF 1
DATE 04.12.07		TITLE MOUNTING BRACKET	SCALE 1:1
A	04.12.07	NEW ISSUE	



D3367-1 NOTES

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21.38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK) (DART REF. M1010-S11GA)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
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WITHOUT NOTICE

WORK ORDER
32478

RELEASED

04.12.16

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